

FORTENS



DIESEL AND LPG FORKLIFT TRUCKS

H1.6-2.0FTS FORTENS / FORTENS ADVANCE



FORTENS H1.6FT, H1.8FT, H2.0FTS

-	,,,	11 LNO 11 1.01 1, 11 1.01 1, 112.01 10						
	1.1	1.1 Manufacturer (abbreviation)		HYSTER	HYS	TER	HYS	TER
		1.2 Manufacturer's type designation		H1.6FT	H1.	6FT	H1.	.8FT
IJ		Model		Fortens	Fort	tens	For	tens
3			,	anmar 2.6L	PSI	2.0L	Yanm	ar 2.6L
DISTINGUISHING MARK		Engine / transmission	Elec	ronic Powershift	Electronic	Powershift	Electronic	c Powershift
]				1-speed	1-sp	eed	1-sp	peed
_		Brake Type		rum Brakes	Drum	Brakes	Drum	Brakes
冒罩	1.3	1.3 Drive: electric (battery or mains), diesel, petrol, LPG		Diesel	LF	PG .	Die	esel
1 5	1.4	1.4 Operator type: hand, pedestrian, standing, seated, order-picker		Seated	Sea	ited	Sea	ated
	1.5	1.5 Rated capacity/rated load	Q (t)	1.6	1	.6	1	.8
	1.6	1.6 Load centre distance	c (mm)	500	50	00	5	00
	1.8	1.8 Load distance, centre of drive axle to fork	x (mm)	384	38	84	3	84
ш	1.9	1.9 Wheelbase	y (mm)	1385	13	85	13	85
2	2.1	2.1 Service weight	kg	3059	30	59	31	134
WEIGHTS	2.2	2.2 Axle loading laden, front/rear	kg 3856	565	3856	565	4190	509
Ĭ	2.3	2.3 Axle loading unladen, front/rear	kg 1521	1538	1521	1538	1506	1628
	3.1	3.1 Tyres: L = pneumatic, V = solid, SE = Pneumatic Shape Solid		SE	S	Ε	5	SE .
200	3.2			6.50 x 10-10		10-10		10 -10
TYRES/GHASSIS	3.3			5.00 x 8) x 8		0 x 8
I §	3.5		2x	2	2x	2	2x	2
Ĕ	3.6		b ₁₀ (mm)	890		90		90
=	3.7		b ₁₁ (mm)	895		95	89	
			117 1					
	4.1	4.1 Tilt of mast / fork carriage forward / backward	α/β(°) 6	5	6	5	6	5
		4.2 Height, mast lowered	h ₁ (mm)	2175		75		175
	4.3		h ₂ (mm)	100	10	00		00
	4.4		h ₃ (mm)	3290	32	90	32	290
	4.5	4.5 Height, mast extended +	h ₄ (mm)	3905	39	105	39	905
	4.7	4.7 Height of overhead guard (cabin) ■	h _s (mm)	2149	21	49	21	149
	4.8	4.8 Seat height relating to SIP/stand height O	h ₇ (mm)	1043	10	143	10)44
	4.1	4.12 Coupling height	h ₁₀ (mm)	321	3:	21	3	21
	4.1	4.19 Overall length	I ₁ (mm)	3236	32	36	32	236
	4.2	4.20 Length to face of forks	I ₂ (mm)	2236	22	36	22	236
	4.2	4.21 Overall width ♦	b ₁ (mm) 1068	1108 1238	1068 11	08 1238	1068 11	108 1238
DIMENSIONS	4.2	4.22 Fork dimensions DIN ISO 2331	s/e/I (mm) 4	0 x 80 x 1000	40 x 80	x 1000	40 x 80	0 x 1000
2	4.2	4.23 Fork carriage ISO 2328, class/type A, B		IIA	II	Α	II.	IA
Ĕ	4.2	4.24 Fork carriage width ●	b ₃ (mm)	977	9	77	9	77
I -	4.3	4.31 Ground clearance, laden, below mast	m ₁ (mm)	110	1	10	1	10
	4.3	4.32 Ground clearance, centre of wheelbase	m ₂ (mm)	146	10	46	1	46
	4.3	4.33 Load dimension b ₁₂ × I ₆ crossways	b ₁₂ × I ₆ (mm)	1000 x 1200	1000	x 1200	1000	x 1200
	4.3	4.34 Aisle width predetermined load dimensions	A _{st} (mm)	3539		39		539
		4.34.1 Aisle width for pallets 1000 × 1200 crossways ◆	A _{st} (mm)	3539		39		539
		4.34.2 Aisle width for pallets 800 × 1200 lengthways ◆	A _{st} (mm)	3739		39		739
		4.35 Turning radius	W _a (mm)	1955		55		955
		4.36 Internal turning radius	b ₁₃ (mm)	584		84		84
		4.41 90° intersecting aisle (with pallet W = 1200mm, L = 1000mm)	(mm)	1830		30		330
	_	4.42 Step height (from ground to running board)	(mm)	691	6			91
L	4.4	4.43 Step height (between intermediate steps between running board a	nd floor) (mm)	371	3	71	37	/1
	5.1	5.1 Travel speed, laden/unladen	km/h 20.5	20.9	21.1	21.5	20.5	20.9
I S	5.1		m/s 0.64	0.72	0.58	0.60	0.63	0.72
	5.3		m/s 0.51	0.47	0.51	0.47	0.51	0.47
PERFORMANCE DATA	5.5		N 12390	7470	11393	7470	12260	7200
1 差	5.7		% 21.6	29.0	19.2	29.0	20.0	26.3
1 £	5.9		S	TBD	4.6	3.9		BD
I =	_	5.10 Service brake		Hydraulic		aulic		aulic
k.	0.1	0.1100 0.1100 0.1110			7		,	
	7.1	7.1 Engine manufacturer / type	Va	ımar 4 TNE92	ISA	2.0L	Vanmar	4TNE92
۱ê.	7.2		kW	29.1		3.0	29	
25	7.3		min-1	2400		00		100
	7.4		(-)/cm ³ 4	2659	4	1997	4	2659
8	7.5		l/h or kg/h	2.86		35		96
		AND REAL PROPERTY OF THE PERSON NAMED IN	-					
	8.1	8.1 Type of drive unit		Automatic	Auto	matic	Auto	matic
		10.1 Operating pressure for attachments	bar	0 - 155		155		155
		10.2 Oil volume for attachments ■	l/min	69		i8		69
į		10.3 Hydraulic oil tank, capacity	litres	31.7		1.7		1.7
ADDITION DATA		10.4 Fuel tank, capacity	litres	38.4		3.4		8.4
IE	10.	10.7 Sound pressure level at the driver's seat ♦	dB(A)	79	7	7	7	79
		10.7.1 Sound power level during the workcycle *	dB(A)	99		16		39
	10.	10.7.1 Sound power level during the workcycle **	UD(A)	33	9	10	*	13
•		10.7.2 Guaranteed sound power 2000/14/EC	dB(A)	102		01		02

Specification	data	is	based	on	VDI 2	2198

EQUIPMENT AND WEIGHT:

Weights (line 2.1) are based on the following specifications:

Complete truck with 3 330 mm 2-stage limited free lift mast, standard carriage and 1 000 mm forks with e-hydraulics, overhead guard and standard pneumatic shaped solid drive and steer tyres.

	HYSTER	HYSTER	HYSTER
1.1	H2.0FTS	H2.0FTS	H1.8FT
1.2	Fortens	Fortens	Fortens
	PSI 2.0L	Yanmar 2.6L	PSI 2.0L
	Electronic Powershift	Electronic Powershift	Electronic Powershift
	1-speed	1-speed	1-speed
	Drum Brakes	Drum Brakes	Drum Brakes
1.3	LPG	Diesel	LPG
1.4	Seated	Seated	Seated
1.5	2.0	2.0	1.8
1.6	500	500	500
1.8	384	384	384
1.9	1385	1385	1385

3134		3294		3294		2.1	٤
4190	509	4460	580	4460	580	2.2	3
1506	1628	1465	1829	1465	1829	2.3	SI

SE 6.50 x 10 -10 5.00 x 8		SE 6.50 x 10 -10 18 x 7-8		SE 6.50 x 10 -10 18 x 7-8		3.1	
						3.2	_ ≦ 2
						3.3	
2x	2	2x	2	2x	2	3.5	- G
890 895		89	890		890		38
		89	95	895		3.7	_ 0,

	4.1	5	6	5	6	5		6
	4.2	75	217	75	21		2175	
	4.3	100		100			100	
	4.4	90	329	90	32		3290	
	4.5	05	390	05	39		3905	
	4.7	49	214	49	21		2149	
	4.8	44	104	44	10-		1044	
	4.12	1	321	21	32		321	
	4.19	68	326	68	32		3236	
	4.20	2268		68	22		2236	
١_	4.21	08 •	1068 110	08	1068 110	1238	1108	1068
DIMENSIONS	4.22	x 1000	40 x 100	x 1000	40 x 100		40 x 80 x 1000	4
SS	4.23	A	IIA	A	II		IIA	
	4.24	7	977	7	97		977	
60	4.31	0	110	0	11		110	
	4.32	146 1000 x 1200 3569		146			146	
	4.33			1200	1000 x		1000 x 1200	
	4.34			69	35		3539	
	4.34.1	69	3569 3769		35		3539	
	4.34.2	69			37		3739	
	4.35	85	198	85	19		1955	
	4.36		584	14	58		584	
	4.41		185	55	18		1830	
	4.42	11	691	11	69		691	
	4.43	71	371	/1	37		371	

21.1	21.5	20.5	20.9	21.1	21.5	5.1	
0.58	0.60	0.62	0.72	0.58	0.60	5.2	Ī
0.51	0.47	0.51	0.47	0.51	0.47	5.3	PERFORMANCE
11353	7200	12140	6930	11297	6930	5.5	I
18.0	26.3	17.9	23.6	16.6	23.6	5.7	
4.7	4.0	TE	TBD		4.1	5.9	DATA
Hydraulic		Hydraulic		Hydraulic		5.10	>

33.0 29.1 33.0 7.2	
	<u>Š</u>
2400 2400 2400 7.3	重異
4 1997 4 2659 4 1997 7.4	
2.42 3.11 2.52 7.5	Ž

Automatic	Automatic	Automatic	8.1
0 - 155	0 - 155	0 - 155	10.1
58	69	58	10.2
31.7	31.7	31.7	10.3
38.4	38.4	38.4	10.4
77	80	77	10.7
96	99	96	10.7.1
101	102	101	10.7.2
Pin	Pin	Pin	10.8

INTF:

Specifications are affected by the condition of the vehicle and how it is equipped, as well as the nature and condition of the operating area. If these specifications are critical, the proposed application should be discussed with your dealer.

¶ Bottom of forks

Without load backrest

- h₆ subject to +/- 5 mm tolerance
 Full-suspension seat in depressed position
- ♦ Standard/Intermediate/Wide.
- Wide tread not available on H2.0FTS.
- Add 32mm with load backrest
- ◆ Stacking aisle width (lines 4.34.1& 4.34.2) are based on the VDI standard calculation as shown on illustration. The British Industrial Truck Association recommends the addition of 100 mm to the total clearance (dimension a) for extra operating margin at the rear of the truck.
- * @ 1.6km/h. Drawbar pull performance figure (line 5.4) is only indicative for comparison purpose. These performances are only possible for a short period of time.
- @ 4.8km/h. Gradeability figures are provided for comparison of tractive performance, but are not intended to endorse the operation of the vehicle on the stated inclines. Follow instructions in the operating manual regarding operation on inclines.
- Variable
- LPAZ, Measured according to the test cycles and based on the weighting values contained in EN12053

 L_{WAZ} , measured according to the test cycles and based on the weighting values contained in EN12053

MAST TABLES:

With load backrest

Without load backrest

- Wide Tread Width Drive Tyres must be specified
- ★ Intermediate Tread Width Drive Tyres must be specified

NOTIC

Care must be exercised when handling elevated loads. When the carriage and/or load is elevated, truck stability is reduced. It is important that mast tilt in either direction be kept to a minimum when loads are elevated. Operators must be trained and adhere to the instructions contained in the Operating Manual.

Hyster products are subject without notice.Lift trucks illustrated may feature optional equipment.

(€ Safety:

This truck conforms to the current EU requirements.

FORTENS ADVANCE H1.6FT, H1.8FT, H2.0FTS

						I		I	
				шve	TER	HYST	TER	HYS	TER
	1.1	Manufacturer (abbreviation)			I.6FT	H1.		H1.3	
	1.2	Manufacturer's type designation Model	_		Advance	Fortens		Fortens	
¥		Wilder			nar 2.6L	PSI		Yanma	
3		Engine / transmission			Vlatch™	DuraN		DuraM	
DISTINGUISHING MARK				1-5	peed	1-sp	eed	1-sp	eed
I ≦		Brake Type		ADS Dr	um Brakes	ADS Dru	m Brakes	ADS Drui	m Brakes
	1.3	Drive: electric (battery or mains), diesel, petrol, LPG			iesel	LF		Die	
昌	1.4	Operator type: hand, pedestrian, standing, seated, order-picker	200		ated		nted	Sea	
	1.5	Rated capacity/rated load	Q (t)		1.6	1	.6 00	1.	
	1.6	Load centre distance Load distance, centre of drive axle to fork	c (mm)		500 384		34	38	
	1.9	Wheelbase	y (mm)		385	13		13	
	-		7						
S	2.1	Service weight	kg	3	059	30	59	31	34
WEIGHTS	2.2	Axle loading laden, front/rear	kg	3856	565	3856	565	4190	509
3	2.3	Axle loading unladen, front/rear	kg	1521	1538	1521	1538	1506	1628
	3.1	Tyres: L = pneumatic, V = solid, SE = Pneumatic Shape Solid			SE	S	Ε	S	E
Sign	3.2	Tyre size, front		6.50	x 10 -10	6.50 x	10 -10	6.50 x	10 -10
TYRES/GHASSIS	3.3	Tyre size, front			00 x 8) x 8		x 8
<u>⊗</u>	3.5	Number of wheels, front/rear (X = driven)		2x	2	2x	2	2x	2
Ĕ	3.6	Tread, rear	b ₁₀ (mm)		890 195		90 95	89	90 95
	3.1	neau, redi	b ₁₁ (mm)			8	JJ	8	JJ
	4.1	Tilt of mast / fork carriage forward / hashward	G [0 [0]	6	5	6	5	6	5
	4.1	Tilt of mast / fork carriage forward / backward Height, mast lowered	α/β (°) h, (mm)		175		75	b 21	
	4.3	Free lift, ¶	h ₂ (mm)		100		00	10	
	4.4	Lift ¶	h ₃ (mm)	3	290	32	90	32	90
	4.5	Height, mast extended +	h ₄ (mm)	3	905	39	105	39	05
	4.7	Height of overhead guard (cabin) ■	h _ε (mm)		149		49	21	
	4.8	Seat height relating to SIP/stand height O	h ₇ (mm)		044	10		10	
	4.12 4.19	Coupling height	h ₁₀ (mm)		321 1236	32	21	32	
	4.19	Overall length Length to face of forks	I ₂ (mm)		236		36	22	
	4.21	Overall width >	b ₁ (mm)		108 1238		08 1238	1068 11	
i s	4.22	Fork dimensions DIN ISO 2331	s/e/I (mm)	40 x 8	0 x 1000	40 x 80	x 1000	40 x 80	x 1000
DIMENSIONS	4.23	Fork carriage ISO 2328, class/type A, B			IIA	II		II	
	4.24	Fork carriage width ●	b ₃ (mm)		977		77	97	
	4.31	Ground clearance, laden, below mast	m ₁ (mm)		110		10	11	
	4.32	Ground clearance, centre of wheelbase	m ₂ (mm) b ₁₂ × I ₆ (mm)		146 x 1200		46 x 1200	1000 2	1200
	4.34	Load dimension b ₁₂ × l _s crossways Aisle width predetermined load dimensions	A _{st} (mm)		539		39	35	
	4.34.1	Aisle width for pallets 1000 × 1200 crossways ◆	A _{st} (mm)		539		i39	35	
	4.34.2	Aisle width for pallets 800 × 1200 lengthways ◆	A _{st} (mm)	3	739	37	39	37	39
	4.35	Turning radius	W _a (mm)		955	19		19	
	4.36	Internal turning radius	b ₁₃ (mm)		584		84	58	
	4.41	90° intersecting aisle (with pallet W = 1200mm, L = 1000mm) Step height (from ground to running board)	(mm)		830 691	18	30	18	
		Step height (hotin ground to running board) Step height (between intermediate steps between running board and floor)	(mm) (mm)		371		71	37	
	11.10	Copy to the property of the pr	,,					0.	
	5.1	Travel speed, laden/unladen	km/h	20.5	20.9	21.1	21.5	20.5	20.9
	5.2	Lift speed, laden/unladen	m/s	0.64	0.72	0.58	0.60	0.63	0.72
PERFORMANCE DATA	5.3	Lowering speed, laden/unladen	m/s	0.51	0.47	0.51	0.47	0.51	0.47
3	5.5	Drawbar pull, laden/unladen *	N	12390	7470	11393	7470	12260	7200
토	5.7	Gradeability, laden/unladen †	%	21.6	29.0	19.2	29.0	20.0	26.3
2	5.9	Acceleration time, laden/unladen	S		TBD Iraulic	4.6 Hydr	3.9	TE Hydr	
L.	5.10	Service brake		Пус	i dulic	riyui	aulic	Tiyut	aulic
•	7.1	Engine manufacturer / type		Vanma	r 4 TNE92	PSI	2.01	Yanmar	ATNEO2
ĮĒ.	7.1	Engine power according to ISO 1585	kW		29.1		3.0	29	
	7.3	Rated speed	min-1		400		00	24	
	7.4	Number of cylinders/displacement	(-)/cm ³	4	2659	4	1997	4	2659
	7.5	Fuel consumtion according to VDI cycle	l/h or kg/h	2	1.86	2.	35	2.9	96
	_								
	8.1	Type of drive unit			omatic		matic	Auto	
	10.1	Operating pressure for attachments	bar I/min		- 155 69		155	0 -	
I I	10.2	Oil volume for attachments Hydraulic oil tank, capacity	l/min litres		31.7	31		31	
	10.3	Fuel tank, capacity	litres		38.4	38		38	
ADDITION DATA	10.7	Sound pressure level at the driver's seat ♦	dB(A)		79		7	7	
1 5	10.7.1	Sound power level during the workcycle *	dB(A)		99		6	9	
	10.7.2	Guaranteed sound power 2000/14/EC	dB(A)		102	10		10	
	10.8	Towing coupling type			Pin	P	in	Pi	n

Specification dat	a is hase	IdV on he	2198

EQUIPMENT AND WEIGHT:

Weights (line 2.1) are based on the following specifications:

Complete truck with 3 330 mm 2-stage limited free lift mast, standard carriage and 1 000 mm forks with e-hydraulics, overhead guard and standard pneumatic shaped solid drive and steer tyres.

HYSTER	HYSTER	HYSTER	1.1	
H1.8FT	H2.0FTS	H2.0FTS	1.2	
Fortens Advance	Fortens Advance	Fortens Advance		
PSI 2.0L	Yanmar 2.6L	PSI 2.0L		2
DuraMatch™	DuraMatch™	DuraMatch™		
1-speed	1-speed	1-speed		S
ADS Drum Brakes	ADS Drum Brakes	ADS Drum Brakes		DISTINGUISHING MARK
LPG	Diesel	LPG	1.3	1 🖀
Seated	Seated	Seated	1.4	
1.8	2.0	2.0	1.5	
500	500	500	1.6	
384	384	384	1.8	
1385	1385	1385	1.9	

31	3134		94	32	2.1	1	
4190	509	4460	580	4460	580	2.2	
1506	1628	1521	1829	1465	1829	2.3	ST

SI	E	S	SE		SE		
6.50 X	10 -10	6.50 X 10 -10		6.50 X 10 -10		3.2	I ≨
5.00	x 8	18 x	18 x 7-8		18 x 7-8		S S
2x	2	2x	2	2x	2	3.5	/RES/CHASSIS
89	0	89	890		890		- is
89	5	89	95	8	95	3.7	

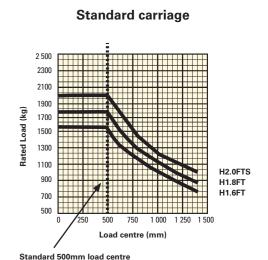
6		5	6		5	6		5	4.1	
	2175			2175			2175		4.2	
	100			100			100		4.3	
	3290		3290			3290		4.4		
	3905			3905		3905			4.5	
	2149			2149			2149		4.7	
	1044			1044			1044		4.8	
	321			321			321		4.12	
	3236			3268			3268		4.19	
	2236			2268			2268		4.20	
1072	1112	1242	1068	1108	•	1068	1108	•	4.21	
4	10 x 80 x 10	00	40	40 x 100 x 1000		40 x 100 x 1000			4.22	DIMENSIONS
	IIA			IIA			IIA		4.23	S
	977			977			977			
	110			110		110			4.31	S
	146			146		146			4.32	
	1000 x 120	0		1000 x 120	0		1000 x 120	00	4.33	
	3539			3569			3569		4.34	
	3539			3569			3569		4.34.1	
	3739			3769			3769		4.34.2	
	1955			1985			1985		4.35	
	584			584			584		4.36	
	1830			1855			1855		4.41	
	691			691		691			4.42	
	371			371			371		4.43	

							_
21.1	21.5	20.5	20.9	21.1	21.5	5.1	
0.58	0.60	0.62	0.72	0.58	0.60	5.2	Iğ
0.51	0.47	0.51	0.47	0.51	0.47	5.3	
11353	7200	12140	6930	11297	6930	5.5	PERFORMANCE
18.0	26.3	17.9	23.6	16.6	23.6	5.7	
4.7	4.0	TBD		4.8	4.1	5.9	DATA
Hydra	aulic	Hydraulic		Hydraulic		5.10	

PSI	2.0L	Yanmar	41NE92	PSI	2.0L	7.1	
33	3.0	29	29.1 33.0			7.2	
24	2400 2400		2400		7.3	1000円	
4	1997	4	2659	4	1997	7.4	
2.	42	3.1	11	2.	52	7.5	Z
_						-	

Automatic	Automatic	Automatic	8.1	
0 - 155	0 - 155	0 - 155	10.1	
58	69	58	10.2	2
31.7	31.7	31.7	10.3	
38.4	38.4	38.4	10.4	
77	80	77	10.7	ADDITION DATA
96	99	96	10.7.1	3
101	102	101	10.7.2	
Pin	Pin	Pin	10.8	

RATED CAPACITIES



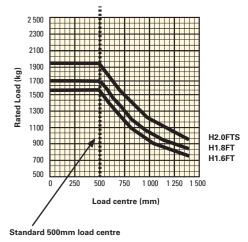
Load centre

Distance from front of forks to centre of gravity of load.

Rated load

Based on vertical masts up to 4 300 mm.

Integral side shift carriage



Load centre

Distance from front of forks to centre of gravity of load.

Rated loa

Based on vertical masts up to 4 300 mm.

MAST AND CAPACITY INFORMATION

Values shown are for standard equipment. When using non-standard equipment, these values may change. Please contact your Hyster dealer for information.

MASTS H1.6-2.0FT

	Maximum Fork Height (mm) ❖	Back Tilt	Overall Lowered Height (mm)	Overall Extended Height (mm)	Free lift (top of forks) (mm) □
2-stage Limited Free Lift	3 330 3 830 4 330	5° 5° 5°	2 175 2 425 2 775	4 555 * 5 055 * 5 555 *	140 140 140
2-stage Full Free Lift	3 215	5°	2 125	4 440	1 550
3-stage Full Free Lift	4 450 4 900 5 500	3° 3° 3°	2 025 2 175 2 425	5 670 6 120 6 720	1 455 • 1 605 • 1 855 •

H1.6-2.0FT - Capacity chart in kg @ 500mm load centre

		Pne	umatic Shape	ed Solid Tyres	:			
	Maximum	W	ithout sidesh	ift	With intergral sideshift			
	fork height (mm)	H1.6FT	H1.8FT	H2.0FTS	H1.6	H1.8	H2.0FTS	
2-stage Limited Free Lift	3 330 3 830 4 330	1 600 1 600 1 600	1 800 1 800 1 740	2 000 2 000 1 940	1 600 1 600 1 600	1 750 1 740 1 680	1 970 1 960 1 900	
2-stage Full Free Lift	3 215	1 600	1 800	2 000	1 600	1 760	1 970	
3-stage Full Free Lift	4 450 4 900 5 500	1 570 1 490 1 330	1 740 1 650 1 500	1 910 1 790 * 1 520 *	1 570 1 480 1 320	1 680 1 590 1 450	1 880 1 790 1510 *	

H1.6-2.0FT - Capacity chart in kg @ 500mm load centre

			Pneumatic Ra	adial Tyres				
	Maximum	Without sideshift			With intergral sideshift			
	fork height (mm)	H1.6FT	H1.8FT	H2.0FTS	H1.6	H1.8	H2.0FTS	
2-stage Limited Free Lift	3 330 3 830 4 330	1 600 1 600 1 600	1 800 1 800 1 740	2 000 2 000 1 940*	1 600 1 600 1 600	1 750 1 740 1 680	1 970 1 960 1 900 *	
2-stage Full Free Lift	3 215	1 600	1 800	2 000	1 600	1 760	1 970	
3-stage Full Free Lift	4 450 4 900 5 500	1 570 × 1 490) 1 330)	1 680 ≭ 1 650 ▶ 1 320 ▶	1 690 * 1 380 * 1 040 *	1 570 ≭ 1 480 ⊅ 1 280 ⊅	1 670 ≭ 1 580 ⊅ 1 290 ⊅	1 680 * 1 360 * 1010 *	

H1.6-2.0FT - Capacity chart in kg @ 600mm load centre

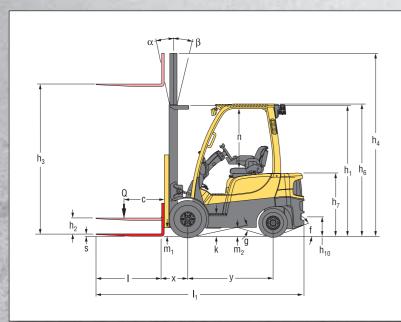
		Pne	ımatic Shape	d Solid Tyres			
	Maximum	W	ithout sidesh	ift	With	intergral side	eshift
	fork height (mm)	H1.6FT	H1.8FT	H2.0FTS	H1.6	H1.8	H2.0FTS
2-stage Limited Free Lift	3 330 3 830 4 330	1 560 1 550 1 550	1 670 1 660 1 600	1 880 1 870 1 810	1 480 1 470 1 460	1 580 1 570 1 520	1 780 1 770 1 720
2-stage Full Free Lift	3 215	1 550	1 680	1 870	1 470	1 590	1 780
3-stage Full Free Lift	4 450 4 900 5 500	1 500 1 410 1 290	1 600 1 510 1 380 **	1 790 1 700 * 1 520 *	1 410 1 330 1 220	1 510 1 430 1 310 *	1 700 1 610 1 480

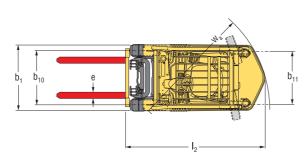
H1.6-2.0FT - Capacity chart in kg @ 600mm load centre

		F	Pneumatic Ra	dial Tyres			
	Maximum	W	Without sideshift			intergral side	eshift
	fork height (mm)	H1.6FT	H1.8FT	H2.0FTS	H1.6	H1.8	H2.0FTS
2-stage Limited Free Lift	3 330 3 830 4 330	1 560 1 550 1 550	1 670 1 660 1 600	1 880 1 870 1 810 *	1 480 1 470 1 460	1 580 1 570 1 520	1 780 1 770 1 710
2-stage Full Free Lift	3 215	1 550	1 680	1 870	1 470	1 590	1 780 ×
3-stage Full Free Lift	4 450 4 900 5 500	1 500 * 1 410 b 1 290 b	1 600 × 1 510 Þ 1 320 Þ	1 680 * 1 380 * 1 040 *	1 410 * 1 330 b 1 210 b	1 510 * 1 430 b 1 290 b	1 670 * 1 360 * 1 010 *

NOTE: To calculate truck capacities with alternative truck specifications to the ones shown in the above tables, please use the Hy-Rater software

TRUCK DIMENSIONS





$$\label{eq:asymptotic_state} \begin{split} & \text{Ast=W}_{\text{a}} + \text{SQRT} \; \{ (\text{I}_{\text{6}} + \text{x})2 \; + \; (\text{b}_{\text{12}} / 2 \cdot \text{b}_{\text{13}})2 \} + \text{a} \\ & \text{a} = \text{minimum operating clearance} \\ & \text{(VDI standard} = 200 \; \text{BITA recommendation} = 300 \text{mm)} \\ & \text{I}_{\text{6}} = \text{Load length} \end{split}$$

PRODUCT FEATURES

This series of trucks is available in two configurations

The Fortens™ truck offers first-rate performance for many applications, geared to minimise cost of acquisition without compromising performance.

The Fortens Advance truck provides excellent performance for applications, optimised for lowest hourly operating cost.

ENGINES & FUEL SYSTEM

Heavy Duty Diesel Engines from Yanmar have super quick glow plugs allowing the engine to start quickly and reliably under cold conditions, the cold start device delivering a cleaner exhaust by advancing the fuel injection timing based on water temperature.

Emissions have been reduced by controlling fuel injection timing according to engine load.

For LPG trucks a 2.0L PSI engine is utilised with full throttle power of 33.0 kW at 2400 rpm, and maximum torque is 136 Nm at 2300 rpm. It has a robust design with a cast iron cylinder block and no plug wires, distributor caps or rotors.

TRANSMISSION

The Standard Fortens model features an Electronic Powershift Transmission. The Fortens Advance models are available with the electronically controlled

DuraMatch™ transmission, providing:

■ Auto Deceleration System (ADS)

automatically slows the truck when the accelerator pedal is released, and finally brings the truck to a stop, which helps to significantly extend brake life. In addition, this feature assists the driver to accurately position the truck in front of a load. There are 10 ADS settings, programmable via the dash display by a service technician, which deliver different braking characteristics, from very gradual to aggressive, to suit the needs of the application.

■ Controlled Power Reversal;

the Pacesetter VSMTM controls the transmission to deliver smooth direction changes. The VSM reduces the throttle to slow the engine, initiates autodeceleration to stop the truck, changes the transmission direction automatically and increases the throttle to accelerate the truck. The system virtually eliminates tyre spin and shock loads on the transmission and significantly

increases tyre life. As with ADS, the system is programmable via the dash display by a service technician, with settings from 1 to 10, to suit the needs of the application.

■ Controlled Roll-Back on Ramp;

the transmission controls the rate of decent of the truck on a ramp, when the brake and throttle pedal are released, to provide maximum control on a grade and increase operator productivity.

The transmissions are compatible with 2 available aluminium core radiators and a superior counterweight tunnel design coupled with a "pusher" type fan, to provide the industry's best cooling.

All powertrains are controlled, protected and managed by **The Pacesetter VSM™** industrial onboard computer featuring a CANbus communications network. This system permits adjustment and optimisation of the truck's performance, in addition to monitoring key functions. It enables quick, easy diagnostics, minimising repair downtime and unnecessary parts swapping. Hassle-Free Hydraulic systems, featuring Leak-free

O-ring face seal fittings reduce leaks for enhanced reliability.

Non-mechanical, Hall-Effect sensors and switches have been fitted and are designed to outlast the life of the truck.

Autospeed Hydraulics

With optional Auto-speed Hydraulics the engine speed is automatically increased to provide full hydraulic power. The Pacesetter VSM maintains the current travel speed (or prevents travel) until the operator steps on the accelerator. No operator inching is required and productivity and efficiency is increased by simplifying operator actions.

The operator compartment features class-leading **Ergonomics** for maximum driver comfort and productivity.

- Operator space is optimised, thanks to the overhead guard design and significantly more floor space.
- The Easy-to-use 3-point entry design of the operator compartment has an open non-slip step with a height of just 37.1 cm.
- The isolated drivetrain minimises the effect of powertrain vibration.

- The adjustable armrest that accompanies the TouchPoint™ E-hydraulic configurations moves with the seat and telescopes forward.
- The Rear grab handle with horn button facilitates reverse driving.
- An infinitely adjustable steering column, 30cm diameter steering wheel with spinner knob and full-suspension seat enhance driver comfort.

The Hyster Fortens is the fastest and easiest lift truck to **Service**.

- Complete cowl-to-counterweight service access and simplified layout of wiring and hydraulics offers greater access to components, which in turn decreases service time for unscheduled repairs and regular maintenance.
- Fast, colour-coded daily checks and diagnostic systems can be managed via the dash display.
- An Engine coolant change and Hydraulic oil change interval of 4 000 hours also contributes to reduced downtime.

STRONG PARTNERS. TOUGH TRUCKS." FOR DEMANDING OPERATIONS, EVERYWHERE,

Hyster supplies a complete range of warehouse equipment, IC and electric counterbalanced trucks, container handlers and reach stackers. Hyster is committed to being much more than a lift truck supplier.

Our aim is to offer a complete partnership capable of responding to the full spectrum of material handling issues: Whether you need professional consultancy on your fleet management, fully qualified service support, or reliable parts supply, you can depend on Hyster.

Our network of highly trained dealers provides expert, responsive local support. They can offer cost-effective finance packages and introduce effectively managed maintenance programmes to ensure that you get the best possible value. Our business is dealing with your material handling needs so you can focus on the success of your business today and in the future.





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